



## TECHNICAL INFORMATION

Kerry Ingredients UK, Bradley Road, Royal Portbury Dock, Bristol BS20 7NZ, England. Tel: ++44 (0)1275 378500 Fax: ++44 (0)1275 378555

### Technical Bulletin

Date: 06/04/09 – Version 5

Bulletin No: A54

The recipe below is formulated to meet the 2003 Meat Product Regulations. Products made to this recipe, using the meats stated will comply with the reserved description compositional requirements and will have the meat content stated. If you wish to use other meats or change the visual lean content you must ensure that your recipe complies with the 2003 regulations and you will need to calculate the meat content and QUID declaration.

**BOEREWORS**  
**USING BOEREWORS SEASONING P/N 74731**  
**(CONTAINS 37% BEEF, 36% PORK)**

**RECIPE:**

	<b>%</b>	<b>lb</b>	<b>oz</b>	<b>KG</b>
Beef Meat (70VL)	45.00	9	2 ½	4.048
Pork Meat (70VL)	40.00	7	14	3.6
Boerewors Seasoning - 74731	2.50	0	8	0.227
Worcester Sauce	0.50	0	1½	0.045
Malt Vinegar	1.00	0	3	0.09
Cold Water/Ice	11.00	2	3	0.99
<b>Total</b>	<b>100.00</b>	<b>20</b>	<b>0</b>	<b>9.00</b>

Note:

- Vinegar must contain a Maximum 4-5% Acetic Acid content.

**METHOD - Using a Mincer/Mixer**

- 1) Mince the meats through a coarse 10mm-15mm plate, add to Mincer/Mixer.
- 2) Blend Water/Ice, Worcester Sauce, Vinegar and Seasoning together.
- 3) Add (2 above) to meat and mix in until well distributed. Do not over mix.
- 4) Re-mince through a 5mm plate.

Note:

- Hang this sausage for 12-24 hours in refrigerator to bloom.
- Temperature after processing should not exceed 5°C.



## TECHNICAL INFORMATION

Kerry Ingredients UK, Bradley Road, Royal Portbury Dock, Bristol BS20 7NZ, England. Tel: ++44 (0)1275 378500 Fax: ++44 (0)1275 378555

### Bulletin No:A54

#### **FILLING:**

The sausage meat must be filled into hog 26-28 caliber casings and linked as desired. It is not possible to fill into collagen casing as the vinegar reacts with the casing and destroys it.

#### **STORE UNDER REFRIGERATION OR FREEZE**

#### **LABELLING/LEGISLATION**

The product must be labelled in compliance with current Food Labelling Regulations as amended.

For specific queries on labelling of final products, customers are recommended to discuss the matter with their Local Trading Standards Department. If you wish to use other meats please use the butcher's calculator: [www.foodstandards.gov.uk/foodindustry/guidancenotes/](http://www.foodstandards.gov.uk/foodindustry/guidancenotes/) to work out your meat content and quid declarations. You must also ensure that the product has the correct meat minimum content if it has a reserved description.

For further information or advice on the product formulation or use of the ingredient please contact your sales representative or Kerry Ingredients (Lucas) on 01275-378 500.

Whilst all care is taken in the compilation of the above information, Kerry Ingredients (Lucas) can accept no liability in respect of its use.