



## Product Recipe Information

Kerry, Global Technology & Innovation Centre, Millennium Park, Naas, Co. Kildare, Ireland

Phone: +353 45 931 000

### Product Recipe

Date: 03/01/16 Version 2

Product Recipe No: A18

The recipe below is formulated to meet the 2014 Meat Product Regulations. Products made to this recipe, using the meats stated will comply with the reserved description compositional requirements and will have the meat content stated. If you wish to use other meats or change the visual lean content you must ensure that your recipe complies with the 2014 regulations and you will need to calculate the meat content and QUID declaration. . If you wish to use other meats please use the butcher's calculator on the Lucas Ingredients Web Site - [www.lucas-ingredients.co.uk/products](http://www.lucas-ingredients.co.uk/products) to work out your meat content and quid declarations. You must also ensure that the product has the correct meat minimum content if it has a reserved description.

#### **LORNE SAUSAGE** **USING STANDARD LUCAS BEEF SAUSAGE SEASONING** **(CONTAINS 37% BEEF)**

##### RECIPE:

|                        | %     | 1b | oz | Kg    |
|------------------------|-------|----|----|-------|
| Beef Meat (60VL)       | 52.5  | 10 | 8  | 4.725 |
| Rusk - DYP             | 17.5  | 3  | 8  | 1.575 |
| Beef Sausage Seasoning | 2.5   | 0  | 8  | 0.227 |
| Cold Water / Ice       | 27.5  | 5  | 8  | 2.473 |
| Total                  | 100.0 | 20 | 0  | 9.00  |

##### Method A – using a mixer

1. Mince the meat and place in mixing bowl.
2. Add seasoning and mix well, to evenly distribute.
3. Add rusk and mix evenly to distribute.
4. Gradually add water (iced cold water) and mix.
5. Re-mince through a 5mm or 8mm plate to achieve desired texture.

##### Note:

- Mincing the meat through a coarser plate will result in a coarser textured sausage.
- Various sizes of rusk are available to control the final texture of the product.
- Temperature after processing should not exceed 5°C

##### Method B – Using a Bowl Chopper

1. Roughly dice the meat and place in bowl cutter.
2. On slow speed, sprinkle on seasoning and chop until dispersed.
3. Gradually add half the water (iced cold water) and chop until absorbed. (The step can be carried out on a high speed, to obtain a finer textured sausage if desired.
4. On slow speed add the rusk and the balance of the water. Chop until the desired texture is obtained.



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### **FILLING:**

Lorne Sausage is usually filled into polythene-lined square section moulds or Lorne Tins (with a removable base) to form a loaf shape. The product when set is sliced into thick slices.

### **STORE UNDER REFRIGERATION**

### **LABELLING:-**

The product must be labelled in compliance with European Food Information to consumers Regulations No 1169/2011

For specific queries on Labelling of final products, customers are recommended to discuss the matter with their Local Trading Standards Department. If you wish to use other meats please use the butcher's calculator on the Lucas Ingredients Web Site - [www.lucas-ingredients.co.uk](http://www.lucas-ingredients.co.uk) to work out your meat content and quid declarations. You must also ensure that the product has the correct meat minimum content if it has a reserved description.

### **CONTACTING LUCAS:-**

For further information or advice on the product formulation or use of the ingredient please contact your sales representative or Kerry on +353 45931000 or Freephone customer helpline 0800 1385837. Whilst all care is taken in the compilation of the above information, Kerry can accept no liability in respect of its use.

At Lucas we've been manufacturing quality ingredients for butchers and food retailers since 1926. With many "firsts" to our name, including the development of yeastless rusk all those years ago and more recently the introduction of flavoured complete cure blends, we've remained at the forefront of many important developments in the manufacture of food ingredients. Our track-record of supporting butchers and other food retailers over the years will surely continue and our customers can rely on our ongoing commitment. Lucas Ingredients is a division of Kerry PLC.

For the full product range and further information please visit our website:

Website: [www.lucas-ingredients.co.uk](http://www.lucas-ingredients.co.uk) Our website is packed with useful information and details about our products, so we hope you'll find it an inspiration.



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